

# **Technical Description**

for the

## **OPTRA**

### **Risley Prism Assembly (RPA) Controller**

Prepared for:

Customer Information

Prepared by:

OPTRA, Inc  
461 Boston Street  
Topsfield, MA 01983  
(978)-887-6600

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**Revision Summary**

| <b><u>Rev</u></b> | <b><u>Date</u></b> | <b><u>Description</u></b>   |
|-------------------|--------------------|---|
| -                 | 11/05/2009         | Initial Release<br>Based on the RPSA ICD 3-0352-0.<br>Changes from that include: <ul style="list-style-type: none"><li>▪ Renamed document</li><li>▪ Removed references to internal interfaces</li><li>▪ Updated Command Port's baud rate to 57600 bps</li></ul> |
|                   |                    |   |

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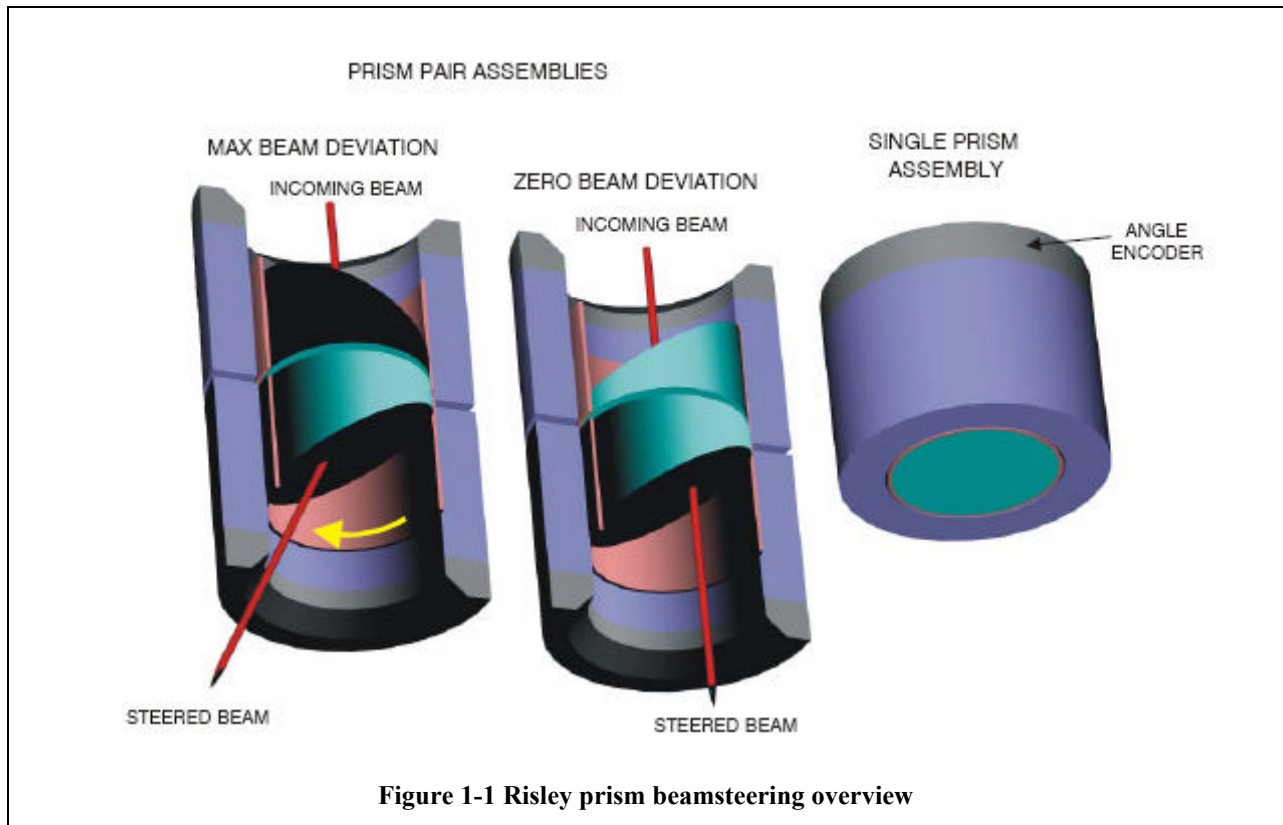
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### 1.0 OVERVIEW

Figure 1-1 illustrates how a pair of prisms can be used to steer a laser beam. The angle off axis (ALT) is given by the relative rotational angle between the two prisms, and the direction by the rotational angle ( $\phi$ ) of the prism pair. For prism pairs of similar geometry, the deviation angle will double when they are in alignment and will cancel when they are in opposition. Accurate rotational positioning of an individual prism is accomplished using a motor and angular position feedback in a closed loop servo control system. The (ALT, $\phi$ ) angle pair is converted into a pair of prism rotation angles ( $\phi_{in}$ ,  $\phi_{out}$ ), and the controllers actuate the prism motors to null out the error signal between the commanded rotation angles and the actual prism angles as read by the angle encoders. The amount of power is quite reduced in comparison to standard gimballed systems since the rotating parts are tightly constrained about the rotating axis, resulting in much smaller motor torques.



OPTRA’s RPA unit accepts and accomplishes formatted beam position and scanning commands. The system design is based on rotating the optical elements in a prism-pair assembly to steer the beam over a wide field of coverage as detailed in Figure 1-2. The advantages of this design are compactness, low susceptibility to vibration, high reliability, and low-costing components.

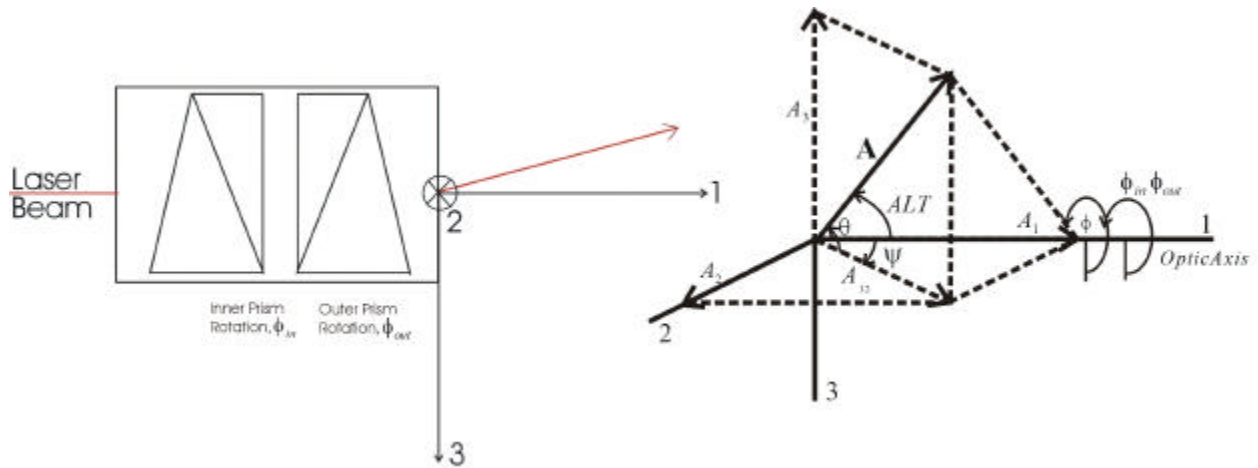


Figure 1-2 RPA system coordinate frame and angle definitions

## 2.0 TECHNICAL DESCRIPTION

Figure 2-1 shows a detailed view of the RPA processing architecture detailing the various interfaces internal and external to the RPA. The RPA is comprised of three subsystems: the RPA Controller assembly, the RP-xx Risley Prism assembly (for example: an RP-25), and an interconnecting cable. Section 2.0 describes each interface. Section 3.0 details the RP Controller board's connectors and jumpers. Section 4.0 describes the mechanical layout of the RP Controller board.

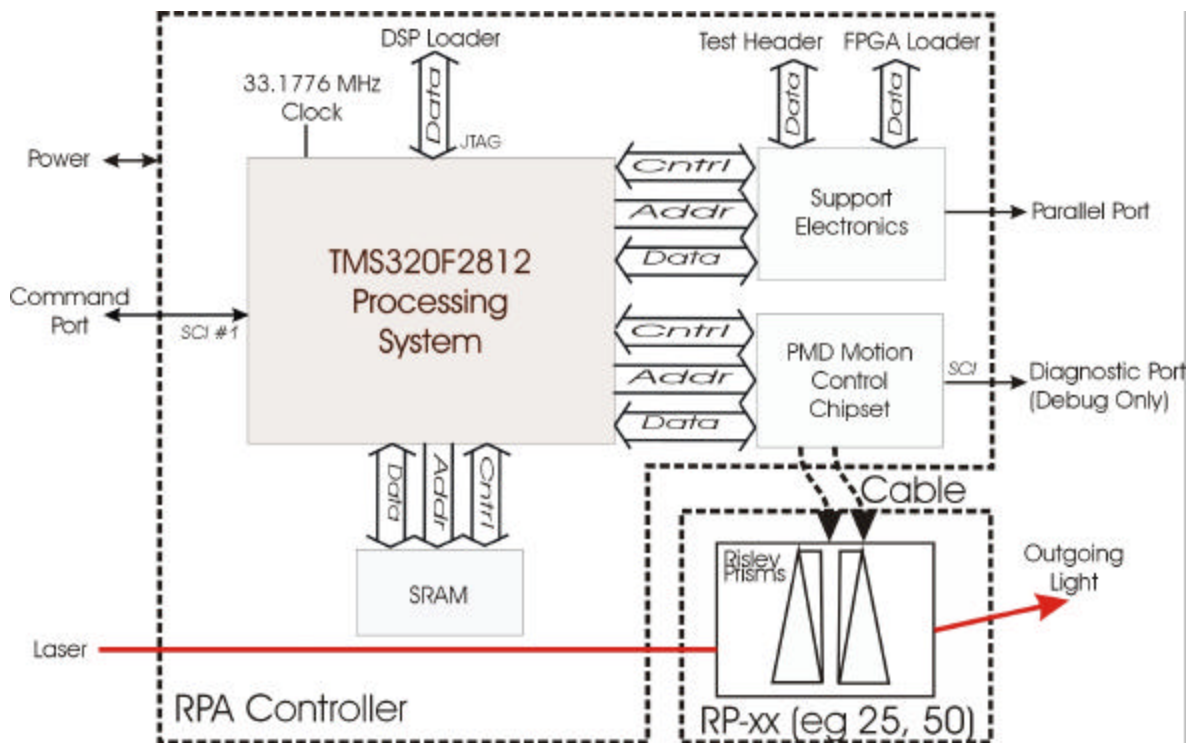


Figure 2-1 RPA Functional Processing Architecture

## 2.1 Interfaces

### 2.1.1 Command Port

The Command Port is responsible for accepting formatted command messages from the user and in response, providing status back to the user in the form of formatted status messages. The details of this interface are described in Table 2-1 and Table 2-2. Table 2-3 defines the format of each RPA command message. Table 2-4 defines the format of each RPA response message. This implementation of this port is a portion of Connector JP3 (see section 3.0).

**Table 2-1 Command Port Interface Details**

|                     |   |   |                     |                           |                     |                             |
|---------------------|---|---|---------------------|---------------------------|---------------------|-----------------------------|
| <b>Protocol :</b>   |   | LVCMOS or RS232 (Jumper selectable via jumper J1 – See section 3.0) |                     |                           |                     |                             |
| <b>Rate :</b>       |   | Messages sent asynchronously as commanded by the user.              |                     |                           |                     |                             |
| <u><b>Name</b></u>  | <u><b>Description</b></u>                   | <u><b>Source</b></u>  | <u><b>Dest.</b></u> | <u><b>Addr Offset</b></u> | <u><b>Units</b></u> | <u><b>Limit/Range</b></u>   |
| User_Command_Status | Control and status messages to/from the RPA | User/RPA  | RPA/User            | N/A                       | N/A                 | See Table 2-3 and Table 2-4 |

**Table 2-2 Command Port Serial Messaging Protocol**

|                       |            |            |     |            |                 |          |
|-----------------------|------------|------------|-----|------------|-----------------|----------|
| Start Bit             | Data Bit 0 | Data Bit 1 | ... | Data Bit 7 | Even Parity Bit | Stop Bit |
| Baud Rate = 57600 bps |            |            |     |            |                 |          |

Table 2-3 RPA Command Message Format

| Byte #   | Description  |  |   |   |   |  |
|--|--|--|---|---|---|--|
| 0  | Message Header Byte (0xCB)   |  |   |   |   |  |
| 1  | RPA System Mode Command: (0x0 – 0x4, 0xC-0xF)  |  |   |   |   |  |
|  | 0x00 =<br>Perform<br>RPA<br>Initialization<br>then<br>configure<br>parallel<br>output <sup>1</sup>           | 0x1 =<br>Command<br>RPA using<br>[ $\Psi$ , $\theta$ ]<br>system<br>pointing<br>angle <sup>2</sup> | 0x2 =<br>Command<br>RPA using<br>[ALT, $\phi$ ]<br>system<br>pointing<br>angle <sup>3</sup> | 0x3 =<br>Command<br>RPA using<br>[ $V_{in}$ , $V_{out}$ ]<br>prism<br>velocities <sup>4</sup> | 0x4 =<br>Command<br>RPA using<br>[ $\phi_{In}$ , $\phi_{Out}$ ]<br>motor<br>angular<br>positions <sup>5</sup> | 0xC–0xF =<br>Customized<br>[w1, w2]<br>system status<br>response<br>C= [ $\Psi$ , $\theta$ ]<br>D= [ALT, $\phi$ ]<br>E=[ $V_{in}$ , $V_{out}$ ]<br>F= [ $\phi_{In}$ , $\phi_{Out}$ ] |
| 2  | Parallel Port<br>Mode:<br>0= [ $\Psi$ , $\theta$ ]<br>1= [ALT, $\phi$ ]<br>2= [ $\phi_{In}$ , $\phi_{Out}$ ] | $\Psi$ position<br>command<br>MSByte   | ALT<br>position<br>command<br>MSByte  | $V_{in}$ inner<br>prism<br>velocity<br>command<br>MSByte                                      | $\phi_{In}$ inner<br>motor direct<br>command<br>MSByte  | Not used   |
| 3  | Parallel<br>Output Rate<br>(bits 23-16)  | $\Psi$ position<br>command<br>LSByte   | ALT<br>position<br>command<br>LSByte  | $V_{in}$ inner<br>prism<br>velocity<br>command<br>LSByte                                      | $\phi_{In}$ inner<br>motor direct<br>command<br>LSByte  | Not used   |
| 4  | Parallel<br>Output Rate<br>(bits 15-8)   | $\theta$ position<br>command<br>MSByte   | $\phi$ position<br>command<br>MSByte  | $V_{out}$ outer<br>prism<br>velocity<br>command<br>MSByte                                     | $\phi_{Out}$ outer<br>motor direct<br>command<br>MSByte   | Not used   |
| 5  | Parallel<br>Output Rate<br>(bits 7-0)  | $\theta$ position<br>command<br>LSByte   | $\phi$ position<br>command<br>LSByte  | $V_{out}$ outer<br>prism<br>velocity<br>command<br>LSByte                                     | $\phi_{Out}$ outer<br>motor direct<br>command<br>LSByte   | Not used   |
| 6  | Message Checksum (Add bytes 0 through 5)   |  |   |   |   |  |
| Notes:   |  |  |   |   |   |  |
| 1. Parallel Port update rate LSB = 1Hz. Limits = [0..100KHz]. See Section 0 for parallel output description and formats. |  |  |   |   |   |  |
| 2. [ $\Psi$ , $\theta$ ] LSB = 31.95 <i>urads</i> .  |  |  |   |   |   |  |
| 3. [ALT, $\phi$ ] LSB = 95.87 <i>urads</i> (Limit = +/-p).   |  |  |   |   |   |  |
| 4. [ $V_{in}$ , $V_{out}$ ] Velocity LSB = 1 rotation per minute (rpm).  |  |  |   |   |   |  |

**Table 2-4 RPA Response Message Format**

| <b>Byte #</b>   | <b>Description</b>   |   |   |   |   |   |
|---|--|---|---|---|---|---|
| 0   | Message Header Byte (0xCB)   |   |   |   |   |   |
| 1   | Mode Status: 000c ssss<br>Where: c = checksum error<br>ssss = mode command echo:                   |   |   |   |   |   |
|   | 0x0 =<br>Parallel port status <sup>1</sup>   | 0x1 =<br>[Ψ, θ] system pointing angle status <sup>2</sup> | 0x2 =<br>[ALT, φ] system pointing angle status <sup>3</sup> | 0x3 =<br>[V <sub>in</sub> , V <sub>out</sub> ] prism velocity status <sup>4</sup> | 0x4 =<br>[φ <sub>In</sub> , φ <sub>Out</sub> ] motor angular position status <sup>5</sup> | 0xC – 0xF =<br>Requested system status response <sup>6</sup><br>C= [Ψ, ?]<br>D= [ALT, φ]<br>E=[V <sub>in</sub> , V <sub>out</sub> ]<br>F= [φ <sub>In</sub> , φ <sub>Out</sub> ] |
| 2   | Parallel Port Mode Status:<br>0= [Ψ, θ]<br>1= [ALT, φ]<br>2= [φ <sub>In</sub> , φ <sub>Out</sub> ] | Ψ position status MSByte                                  | ALT position status MSByte                                  | V <sub>in</sub> inner prism velocity status MSByte                                | φ <sub>In</sub> inner motor direct status MSByte  | w1 requested status MSByte  |
| 3   | Parallel Output Rate status (bits 11-8)  | Ψ position status LSByte                                  | ALT position status LSByte                                  | V <sub>in</sub> inner prism velocity status LSByte                                | φ <sub>In</sub> inner motor direct status LSByte  | w1 requested status LSByte  |
| 4   | Parallel Output Rate status (bits 7-4)   | θ position status MSByte                                  | φ position status MSByte                                    | V <sub>out</sub> outer prism velocity status MSByte                               | φ <sub>Out</sub> outer motor direct status MSByte   | w2 requested status MSByte  |
| 5   | Parallel Output Rate status (bits 3-0)   | θ position status LSByte                                  | φ position status LSByte                                    | V <sub>out</sub> outer prism velocity status LSByte                               | φ <sub>Out</sub> outer motor direct status LSByte   | w2 requested status LSByte  |
| 6   | Message Checksum (Addition of bytes 0 through 5)   |   |   |   |   |   |
| Notes:<br>1. Parallel Port Update Rate status LSB=1Hz.<br>2. [Ψ, θ] LSB = 31.95 <i>urads</i><br>3. [ALT, φ] LSB = 95.87 <i>urads</i> .<br>4. [V <sub>in</sub> , V <sub>out</sub> ] Velocity LSB = 1 rotation per minute (rpm).<br>5. [φ <sub>In</sub> , φ <sub>Out</sub> ] Direct motor commands LSB = 95.87 <i>urads</i> |  |   |   |   |   |   |

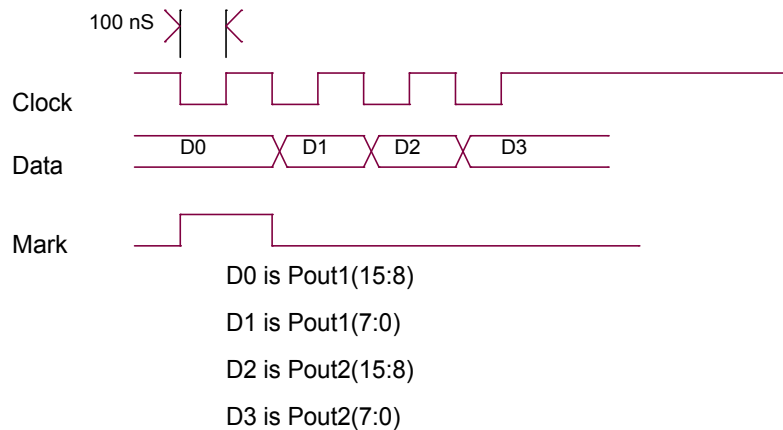
### 2.1.2 Parallel Port

The Parallel Port is responsible for continuous output of the user-requested system pointing angles. The details of this interface are described in Table 2-5. This implementation of this port is part of Connector JP3 (see section 3.0).

**Table 2-5 Parallel Port Interface Details**

| <b>Protocol :</b>   |                            | Single ended LVTTTL signals                    |              |                        |                 |                    |
|---|----------------------------|--|--------------|------------------------|-----------------|--------------------|
| <b>Rate :</b>   |                            | User selectable via Command Port up to 100 KHz |              |                        |                 |                    |
| <u>Name</u>   | <u>Description</u>         | <u>Source</u>                                  | <u>Dest.</u> | <u>Addr<br/>Offset</u> | <u>Units</u>    | <u>Limit/Range</u> |
| Valid when Parallel Port Mode = 0 ( $\Psi$ , $\theta$ ), set via Command Port :         |                            |  |              |                        |                 |                    |
| Pout1   | Current $\Psi$ state       | Support Electronics                            | User         | 0x6                    | LSB=31.95 urads | 16 bits data word  |
| Pout2   | Current $\theta$ state     | Support Electronics                            | User         | 0x7                    | LSB=31.95 urads | 16 bits data word  |
| Valid when Parallel Port Mode = 1 (ALT, $\phi$ ), set via Command Port:                 |                            |  |              |                        |                 |                    |
| Pout1   | Current Alt state          | Support Electronics                            | User         | 0x6                    | LSB=95.87 urads | 16 bits data word  |
| Pout2   | Current $\phi$ state       | Support Electronics                            | User         | 0x7                    | LSB=95.87 urads | 16 bits data word  |
| Valid when Parallel Port Mode = 2 ( $\phi_{In}$ , $\phi_{Out}$ ), set via Command Port: |                            |  |              |                        |                 |                    |
| Pout1   | Current $\phi_{In}$ state  | Support Electronics                            | User         | 0x6                    | LSB=95.87 urads | 16 bits data word  |
| Pout2   | Current $\phi_{Out}$ state | Support Electronics                            | User         | 0x7                    | LSB=95.87 urads | 16 bits data word  |

Data output is in a serial/parallel format. Four 8 bit words will be transmitted every 10 microseconds, along with a clock to indicate when the data words are valid. Figure 2-2 shows a timing diagram of the output data. The outputs will be single ended LVTTTL level signals. Set up and hold times will be approximately 100 nanoseconds.



**Figure 2-2 Parallel output timing diagram**

### 3.0 CONNECTORS DESCRIPTIONS

#### 3.1 JP3

Table 3-1. JP3 Connector Description

| <b>JP3</b>            |             | <b>26 pin header 0.1 inch centers</b> |   |
|-----------------------|-------------|---------------------------------------|---|
| <b>User Interface</b> |             | <b>3M 2526-6002UB or equivalent.</b>  |   |
| <u>Pin Number</u>     | <u>Name</u> | <u>I/O</u>                            | <u>Description</u>  |
| 1                     | DOUT7       | OUTPUT                                | Parallel word MSB   |
| 2                     | DOUT6       | OUTPUT                                | Parallel word   |
| 3                     | DOUT5       | OUTPUT                                | Parallel word   |
| 4                     | DOUT4       | OUTPUT                                | Parallel word   |
| 5                     | DOUT3       | OUTPUT                                | Parallel word   |
| 6                     | DOUT2       | OUTPUT                                | Parallel word   |
| 7                     | DOUT1       | OUTPUT                                | Parallel word   |
| 8                     | DOUT0       | OUTPUT                                | Parallel word LSB   |
| 9                     | TC          | OUTPUT                                | Parallel word mark pulse. See Figure 2-2                  |
| 10                    | CLKO        | OUTPUT                                | Parallel clock. See Figure 2-2                            |
| 11                    | VCCEXT      | INPUT                                 | Voltage for TTL serial port. 5 volts maximum.             |
| 12                    | +15V        | POWER                                 | Power for user circuits. 100 mA maximum                   |
| 13                    | LLRX        | INPUT                                 | User TTL serial port input. Voltage set by VCCEXT.        |
| 14                    | +15V        | POWER                                 | Power for user circuits. 100 mA maximum                   |
| 15                    | LLTX        | OUTPUT                                | User TTL serial port output. Voltage level set by VCCEXT. |
| 16                    | -15V        | POWER                                 | Power for user circuits. 100 mA maximum                   |
| 17                    | LLRXI       | INPUT                                 | User RS232 serial port input                              |
| 18                    | -15V        | POWER                                 | Power for user circuits. 100 mA maximum                   |
| 19                    | LLTXO       | OUTPUT                                | User RS232 serial port output                             |
| 20                    | GND         | POWER                                 | Return for +/- 15 V                                       |
| 21                    | NC          |                                       | No connection   |
| 22                    | GND         | POWER                                 | Return for +/- 15V  |
| 23                    | NC          |                                       | No connection   |
| 24                    | NC          |                                       | No connection   |
| 25                    | NC          |                                       | No connection   |
| 26                    | NC          |                                       | No connection   |

### 3.2 J3

Table 3-2 J3 Connector Description

|                    |             |  |  |
|--------------------|-------------|--|--|
| <b>J3</b>          |             | <b>Molex 22-05-3061</b>                  |  |
| <b>Power Input</b> |             | <b>Mating connector Molex 22-01-3067</b> |  |
| <b>Pin</b>         | <b>Name</b> | <b>Description</b>                       |  |
| 1                  | +28V        | 28 +/- 2Vdc @ 6 amps maximum             |  |
| 2                  | +28V        | 28 +/- 2Vdc @ 6 amps maximum             |  |
| 3                  | 28 VRTN     | 28 volt return                           |  |
| 4                  | 28 VRTN     | 28 volt return                           |  |
| 5                  | Chassis GND | Chassis ground                           |  |
| 6                  | Chassis GND | Chassis ground                           |  |

### 3.3 JP5

Table 3-3 JP5 Connector Description

|                     |             |                                   |  |
|---------------------|-------------|-----------------------------------|--|
| <b>JP5</b>          |             | <b>10 X 2 header 2 mm spacing</b> |  |
| <b>Factory test</b> |             | <b>FCI 98464</b>                  |  |
| <b>Pin Number</b>   | <b>Name</b> | <b>I/O</b>                        | <b>Description</b>                         |
| 1                   | NC          |                                   | no connect                                 |
| 2                   | M1ENABLE    | OUTPUT                            | Logic 1 when axis 1 pwm amplifier enabled  |
| 3                   | NC          |                                   | no connect                                 |
| 4                   | M2ENABLE    | OUTPUT                            | Logic 1 when axis 2 pwm amplifier enabled  |
| 5                   | VCC3        | POWER                             | 3.3 volts for test fixture                 |
| 6                   | LLTXO       | OUTPUT                            | User RS232 interface                       |
| 7                   | VA1         | OUTPUT                            | Analog voltage; axis 1 PWM amplifier input |
| 8                   | LLRXI       | INPUT                             | User Rs232 interface                       |
| 9                   | VA2         | OUTPUT                            | Analog voltage; axis 2 PWM amplifier input |
| 10                  | AXIS1A      | OUTPUT                            | Axis 1 encoder AQB (LVTTL)                 |
| 11                  | VB1         | OUTPUT                            | Analog voltage; axis 1 PWM amplifier input |
| 12                  | AXIS1B      | OUTPUT                            | Axis 1 encoder AQB (LVTTL)                 |
| 13                  | VB2         | OUTPUT                            | Analog voltage; axis 2 PWM amplifier input |
| 14                  | AXIS1IND    | OUTPUT                            | Axis 1 encoder index pulse (LVTTL)         |
| 15                  | DGND        | POWER                             | 3.3 volt return                            |
| 16                  | AXIS2A      | OUTPUT                            | Axis 2 encoder AQB (LVTTL)                 |
| 17                  | DGND        | POWER                             | 3.3 volt return                            |
| 18                  | AXIS2B      | OUTPUT                            | Axis 2 encoder AQB (LVTTL)                 |
| 19                  | DGND        | POWER                             | 3.3 volt return                            |
| 20                  | AXIS2IND    | OUTPUT                            | Axis 2 encoder index pulse (LVTTL)         |

## 3.4 JP4

Table 3-4 JP4 Connector Description

| JP4<br>Factory test |         | 10 X 2 header 2 mm spacing<br>FCI 98464 |  |
|---------------------|---------|---|--|
| Pin Number          | Name    | I/O                                     | Description                                  |
| 1                   | TMS     |   | DSP JTAG INTERFACE                           |
| 2                   | TRSTN   |   | DSP JTAG INTERFACE                           |
| 3                   | TDI     |   | DSP JTAG INTERFACE                           |
| 4                   | EMU1    |   | DSP JTAG INTERFACE                           |
| 5                   | VCC3    | POWER                                   | 3.3 VOLTS FOR TEST FIXTURE                   |
| 6                   | PMDTXO  | OUTPUT                                  | PMD RS232 INTERFACE                          |
| 7                   | TDO     |   | DSP JTAG INTERFACE                           |
| 8                   | PMDRXI  | INPUT                                   | PMD RS232 INTERFACE                          |
| 9                   | TCK     |   | DSP JTAG INTERFACE                           |
| 10                  | TDI1    |   | FPGA JTAG INTERFACE                          |
| 11                  | TCK     |   | DSP JTAG INTERFACE                           |
| 12                  | TDO2    |   | FPGA JTAG INTERFACE                          |
| 13                  | TMS1    |   | FPGA JTAG INTERFACE                          |
| 14                  | TCK1    |   | FPGA JTAG INTERFACE                          |
| 15                  | DGND    | POWER                                   | 3.3 VOLT RETURN                              |
| 16                  | EMU0    |   | DSP JTAG INTERFACE                           |
| 17                  | REMAMPN | INPUT                                   | LOGIC 0 ENABLES REMOTE PWM AMPLIFIER CONTROL |
| 18                  | DGND    | POWER                                   | 3.3 VOLT RETURN                              |
| 19                  | REMDIS  |   | LOGIC 0 ENABLES PWM AMPLIFIERS               |
| 20                  | DGND    | POWER                                   | 3.3 VOLT RETURN                              |

### 3.5 J2

Table 3-5 J2 Connector Description

| J2<br>Optical<br>Head |             | 25 pin micro D connector<br>Airborn MK263-025-445-220S |  |
|-----------------------|-------------|--|--|
| Pin Number            | Name        | I/O  | Description                                    |
| 1                     | IND2-       | INPUT  | AXIS 2 ENCODER INDEX PULSE DIFFERENTIAL SIGNAL |
| 2                     | QUADB2-     | INPUT  | AXIS 2 ENCODER AQB DIFFERENTIAL SIGNAL         |
| 3                     | QUADA2-     | INPUT  | AXIS 2 ENCODER AQB DIFFERENTIAL SIGNAL         |
| 4                     | VCC5        | POWER  | +5 VOLTS ENCODER POWER                         |
| 5                     | DGND        | POWER  | 5 VOLT RETURN                                  |
| 6                     | OBLACK      | OUTPUT   | AXIS 1 MOTOR DRIVE                             |
| 7                     | ORED        | OUTPUT   | AXIS 1 MOTOR DRIVE                             |
| 8                     | IWHITE      | OUTPUT   | AXIS 2 MOTOR DRIVE                             |
| 9                     | DGND        | POWER  | 5 VOLT RETURN                                  |
| 10                    | VCC5        | POWER  | +5 VOLTS ENCODER POWER                         |
| 11                    | IND1+       | INPUT  | AXIS 1 ENCODER INDEX PULSE DIFFERENTIAL SIGNAL |
| 12                    | QUADB1+     | INPUT  | AXIS 1 ENCODER AQB DIFFERENTIAL SIGNAL         |
| 13                    | QUADA1+     | INPUT  | AXIS 1 ENCODER AQB DIFFERENTIAL SIGNAL         |
| 14                    | IND2+       | INPUT  | AXIS 2 ENCODER INDEX PULSE DIFFERENTIAL SIGNAL |
| 15                    | QUADB2+     | INPUT  | AXIS 2 ENCODER AQB DIFFERENTIAL SIGNAL         |
| 16                    | QUADA2+     | INPUT  | AXIS 2 ENCODER AQB DIFFERENTIAL SIGNAL         |
| 17                    | DGND        | POWER  | 5 VOLT RETURN                                  |
| 18                    | CHASSIS GND | GND  |  |
| 19                    | OWHITE      | OUTPUT   | AXIS 1 MOTOR DRIVE                             |
| 20                    | IBLACK      | OUTPUT   | AXIS 2 MOTOR DRIVE                             |
| 21                    | IRED        | OUTPUT   | AXIS 2 MOTOR DRIVE                             |
| 22                    | DGND        | POWER  | 5 VOLT RETURN                                  |
| 23                    | IND1-       | INPUT  | AXIS 1 ENCODER INDEX PULSE DIFFERENTIAL SIGNAL |
| 24                    | QUADB1-     | INPUT  | AXIS 1 ENCODER AQB DIFFERENTIAL SIGNAL         |
| 25                    | QUADA1-     | INPUT  | AXIS 1 ENCODER AQB DIFFERENTIAL SIGNAL         |

### 3.6 Jumper J1

Table 3-6 Jump J1 configuration options

| Pin Connections | Command Port Configuration |
|-----------------|----------------------------|
| 1-2             | RS232                      |
| 2-3             | LVTTL                      |

### 4.0 MECHANICAL LAYOUT

The details of the mechanical interface are described in Figure 4-1.

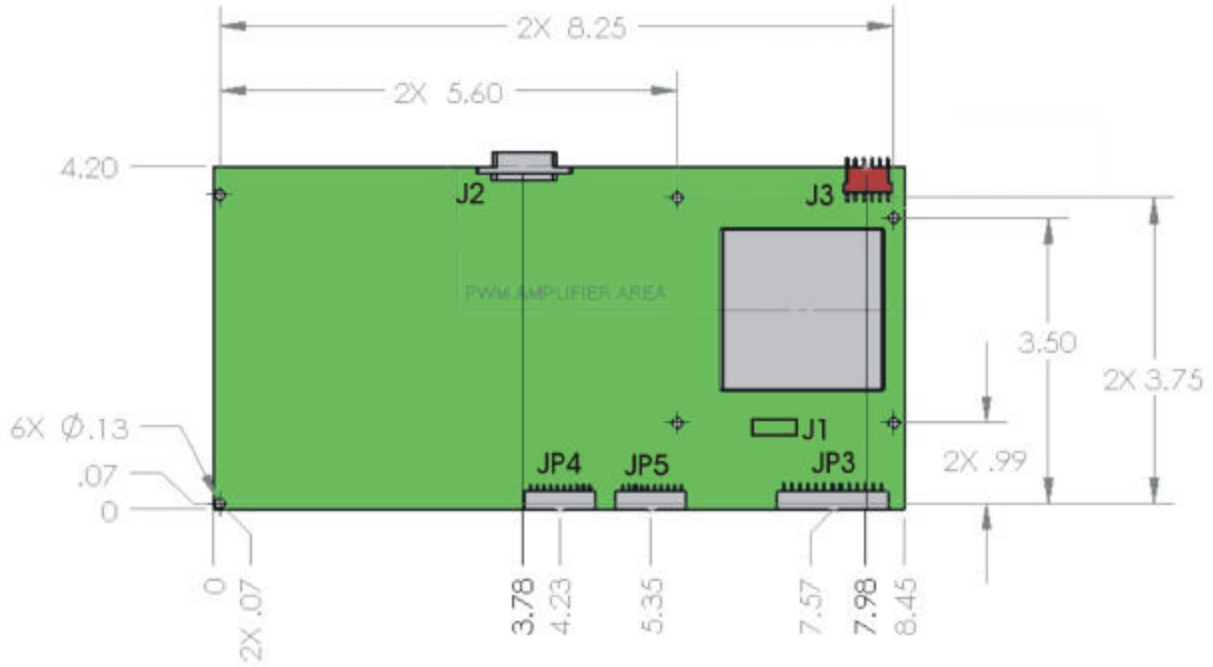


Figure 4-1 RPA Controller Board Dimensions

## 5.0 ACROYNMS/GLOSSARY

**Table 5-1. Table Of Acroynms**

|       |                               |
|-------|-------------------------------|
| ALT   | Altitude                      |
| bps   | Bits per second               |
| DSP   | Digital Signal Processor      |
| FPGA  | Field Programmable Gate Array |
| GUI   | Graphical User Interface      |
| LVTTL | Low Voltage TTL               |
| ICD   | Interface Control Document    |
| I/O   | Input/Output                  |
| PMD   | Performance Motion Devices    |
| RPA   | Risley Prism Assembly         |
| rpm   | Rotations per minute          |
| RS232 | Standard UART serial port     |
| SCI   | Serial Control Interface      |
| SW    | Software                      |
| XINT  | External Interface            |